

PART 1 - GENERAL

1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM D 140	(1993) Sampling Bituminous Materials
ASTM D 977	(1991) Emulsified Asphalt
ASTM D 2026	(1972; R 1993) Cutback Asphalt (Slow-Curing Type)
ASTM D 2027	(1976; R 1992) Cutback Asphalt (Medium-Curing Type)
ASTM D 2028	(1976; R 1992) Cutback Asphalt (Rapid-Curing Type)
ASTM D 2397	(1994) Cationic Emulsified Asphalt

CORPS OF ENGINEERS (COE)

COE EM-385-1-1	(1996) Safety and Health Requirements Manual
----------------	--

1.2 SUBMITTALS

Submit the following in accordance with Section 01330, "Submittal Procedures."

1.2.1 SD-03 Product Data

- a. Cutback asphalt
- b. Submit temperature viscosity relationship.

1.2.2 SD-06 Test Reports

- a. Bituminous materials

1.3 DELIVERY, STORAGE, AND HANDLING

Inspect the materials for contamination and damage. Unload and store the materials with a minimum of handling.

1.4 ENVIRONMENTAL REQUIREMENTS

Apply the prime coat only when the surface is dry or contains moisture not in excess of the amount that will permit uniform distribution and the desired penetration. Apply the prime coat only when the ambient temperature is 10 degrees C 50 degrees F or above and when the temperature has not been below 35 degrees F for 12 hours immediately prior to application, unless otherwise directed.

1.5 SAFETY REQUIREMENTS

Perform the work in accordance with COE EM-385-1-1.

1.6 CONSTRUCTION EQUIPMENT

Provide equipment dependable and adequate for the purpose intended and properly maintained in satisfactory and safe operating condition at all times. Calibrated equipment such as asphalt distributors, scales, batching equipment, spreaders and similar equipment, shall have been recalibrated by an approved calibration laboratory within 12 months prior to commencing.

1.6.1 Bituminous Distributor

Bituminous distributor shall have pneumatic tires of such width and number that the load produced on the base surface shall not exceed 650 pounds per inch of tire width. The bituminous distributor shall be designed and equipped to distribute the bituminous material uniformly at even heat on variable widths of surface at readily determined and controlled rates from 0.05 to 2.0 gallons per square yard, with a pressure range of 25 to 75 pounds per square inch and an allowable variation not to exceed 5 percent from any specified rate. Distributor equipment shall include a separate power unit for the bitumen pump, full-circulation spray bars, tachometer, pressure gauges, volume-measuring devices, adequate heaters for heating the materials to the proper application temperature, a thermometer for reading the temperature of the tank contents, and a hose and spray nozzle attachment for applying bituminous material to spots unavoidably missed by the distributor and to areas inaccessible to the distributor. The distributor shall be equipped to circulate and agitate the bituminous material during the heating process.

1.6.2 Heating Equipment for Storage Tanks

The equipment for heating the bituminous material shall be steam, electric, or hot oil heaters. Steam heaters shall consist of steam coils and equipment for producing steam, so designed that the steam cannot get into the material. An armored thermometer with a temperature range from 40 to 400 degrees F shall be fixed to the tank so that the temperature of the bituminous material may be determined at all times.

1.6.3 Brooms and Blowers

Brooms and blowers shall be of the power type and suitable for cleaning prepared subgrades or bases.

PART 2 - PRODUCTS

2.1 BITUMINOUS MATERIAL

2.1.1 Emulsified Asphalt

ASTM D 977, Type SS-1

PART 3 - EXECUTION

3.1 SURFACE PREPARATION

Immediately before applying the prime coat, remove loose material, dirt, clay, and other objectionable material from the surface to be primed. After the cleaning operation and prior to the application of the prime coat, examine the area to be primed. Ensure that the area is fit to receive the bituminous priming material.

3.2 APPLICATION

Immediately following the surface preparation, apply the bituminous material by means of the bituminous distributor. Apply the bituminous material at a pressure range of 25 to 75 pounds per square inch within the temperature limits specified herein, and at the rate of not less than not less than 0.20 gallon nor more than 0.30 gallon of bituminous material per square yard. Apply the bituminous material so that uniform distribution is obtained over the entire surface to be treated. Unless the distributor is equipped to obtain satisfactory results at the junction of previous and subsequent applications, spread building paper on the surface of the applied material for a sufficient distance back from the ends of each application, so that flow from the sprays may be started and stopped on the paper, and so that all sprayers will operate at full force on the surface to be treated. Immediately after the application, remove the building paper and apply bituminous material to spots missed by the distributor.

3.2.1 Curing

Following the application of bituminous material, allow the surface to cure without being disturbed for a period of not less than 48 hours or longer, as may be necessary to attain penetration into the foundation course and evaporation of the volatiles from the bituminous material. Furnish and spread enough sand to effectively blot up and cure excess bituminous material. Maintain the primed surface until the succeeding layer of pavement is placed, by protecting the surface against damage and by repairing and repriming deficient areas.

3.2.2 Application Temperature for Emulsified Asphalt

Between 75 and 130 degrees F.

3.3 PROTECTION

Keep traffic off surfaces freshly treated with bituminous material. Provide sufficient warning signs and barricades to prevent traffic over freshly treated surfaces.

END OF SECTION